

Lehigh Valley Major Industry Analysis Report 2025

Supplementary information for Industry Dashboard





Contents

| 01 | |
|----------------------------------|----|
| Introduction | 2 |
| Data & Methodology | 3 |
| 02 | |
| Industry Profiles | |
| Workforce Employment by Industry | 4 |
| Regional Economic Contribution | 8 |
| Workforce Age Distribution | g |
| Workforce Educational Attainment | 10 |
| Average Annual Salary Trend | 12 |
| 03 | |
| Industry Hiring Trends | 13 |
| 04 | |
| Industry Partnership | 15 |
| 05 | |
| Conclusion | |
| Limitation of Analysis | 17 |
| | |
| Annendix (A-C) | |

Introduction

The Lehigh Valley, encompassing Lehigh and Northampton counties, is a vibrant and growing region in eastern Pennsylvania. As of 2024, the region is home to approximately 708,000 residents, with a labor force that includes over 346,000 employed individuals and 13,700 unemployed, resulting in an unemployment rate of 3.8% and a labor force participation rate of 50.9%. A robust workforce and dynamic labor market have been central to the region's economic growth over the past several decades.

The Workforce Board Lehigh Valley (WBLV) plays a critical role in strengthening this regional economy by aligning workforce development efforts with the needs of local industries. WBLV provides strategic leadership, data-informed planning, and targeted programs that support both employers and job seekers across the region.

This report presents a comprehensive analysis of the Lehigh Valley's four largest employment sectors: Healthcare and Social Assistance, Manufacturing, Transportation & Warehousing, and Retail Trade. These industries collectively represent nearly 45% of the region's total workforce and serve as foundations of the local economy.

Drawing on the nearest data, this analysis provides insight into workforce demographics, employment trends, wage patterns, and educational attainment. In addition to outlining current industry conditions, this report highlights available job training and apprenticeship programs designed to address skill gaps and expand access to quality employment.

By offering a data-rich, industry-specific overview of workforce dynamics in the Lehigh Valley, this report aims to inform and guide efforts to build a more inclusive, resilient, and future-ready labor market.

Lastly, this report is supplemented and expanded analysis for Industry Data Dashboard available on the Workforce Board Lehigh Valley website.

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¹ BLS Local Area Unemployment Statistics

Data & Methodology

This analysis examines four major industries in the Lehigh Valley based on their employment size and economic significance within the region. Geographic scope of this report is the Lehigh Valley Workforce Development Area, which encompasses both Lehigh County and Northampton County.

To ensure a comprehensive and data-driven approach, it integrates data from multiple sources, including U.S. Census Quarterly Workforce Indicators (QWI), Pennsylvania Department of Labor & Industry (CWIA), U.S. Bureau of Labor Statistics (BLS) and Lehigh Valley Planning Commission (LVPC). Each data source employs its own methodologies for estimation, which may result in slight variations across datasets. To address these inconsistencies, we adopted a cross-comparative approach. Historical trends were reviewed across datasets to assess temporal consistency, and state-level benchmarks were used to identify which estimates most accurately reflect current labor market conditions. Lastly, every data point covers different range of time. We mainly utilize the latest available data sets. Supplemental historical data is also provided in the Appendix to contextualize long-term trends and industry shifts.

Industry Profiles

This section presents fundamental information about each major industry in the Lehigh Valley. It highlights key indicators of each industry sector such as number of employment and establishments, economic contribution and impact, demographic information and average annual salary trends.

Including this information is important because it provides a comprehensive understanding of the region's economic structure, workforce and demographic characteristics. Such insights help policy makers, educators and business leaders identify workforce strengths and gaps, plan targeted training programs and make informed decisions to support sustainable economic growth.

Workforce Statistics by Industry

Table 1 summarizes key workforce indicators for each industry, including total number of employments, 10-year employment growth, the number of establishments (employers), and Location Quotient (LQ). The LQ is a standardized measure of industry concentration, indicating how over- or under-represented an industry is in the region compared to the Pennsylvania state average.

With 65,697 employees and nearly 2,217 establishments, Healthcare and Social Assistance sector is the largest employment industry in the region. It has grown by about 30.2% over the past decade, supported by strong healthcare employers in the region, healthcare infrastructure expansion and increased demand for medical services. The Location Quotient (LQ) of 1.10 indicates that healthcare employment in the Lehigh Valley is about 10% more concentrated than the Pennsylvania state average, highlighting the region's relative specialization and competitive strength in healthcare services.

The Manufacturing industry remains a critical part of the Lehigh Valley's economic identity, employing 36,612 individuals across 759 establishments. After years of decline, the sector has rebuilt with approximately 21.7% growth over the past 10 years, signaling a modest revitalization. The Location Quotient (LQ) of 1.22 indicates that manufacturing employment in Lehigh Valley is about 22% more concentrated than the PA state average, reflecting the region's enduring industrial specialization and legacy strength in production and supply chain activities.

Transportation and Warehousing is the fastest-growing sector in the region, with 92.5% employment growth between 2014 and 2024. This dramatic surge, bringing the workforce to 32,226 people across 716 establishments, reflects the region's geographic positioning as a logistics hub between major metro areas. The industry's high Location Quotient (LQ) of 1.88 indicates that employment in this sector is about 88% more concentrated than the PA state average, making it the most specialized industry in the Lehigh Valley. This

exceptional concentration highlights the region's geographic advantages along major transportation corridors, reinforcing its role as a center for warehousing, distribution, and logistics. As demand for warehousing, last-mile delivery, and logistics coordination continues to rise, ongoing investment in physical infrastructure and workforce development will be crucial to sustaining this momentum.

Retail Trade remains a large employer with 30,590 workers across 1,921 establishments, but the sector has experienced a 5% decline in employment over the past decade. Its Location Quotient (LQ) of 0.97 indicates that retail employment in Lehigh Valley is roughly in line with the state average, suggesting the sector's presence is proportionate to the size of the regional economy.

| | TABLE 1. Workforce Summary by Industry (2024) | | | | | | | | | | |
|--|---|-------|-------|------|--|--|--|--|--|--|--|
| Industry Employment ² Changes in the last 10 years* Establishments Quotie | | | | | | | | | | | |
| Healthcare | 65,697 | 30.2% | 2,217 | 1.10 | | | | | | | |
| Manufacturing | 36,612 | 21.7% | 759 | 1.22 | | | | | | | |
| Transportation | 32,226 | 92.5% | 716 | 1.88 | | | | | | | |
| Retail Trade | 30,590 | -5.0% | 1,921 | 0.97 | | | | | | | |

Note: *changes between 2014 – 2024. **Employment represents number of employees. ***Establishments means the number of businesses operating in the Lehigh Valley region.

Figure 1 illustrates long-term employment trends for four key industries in the Lehigh Valley from 2001 to 2024. Over this 24-year period, the Healthcare sector has demonstrated steady and robust growth, expanding from 35,001 jobs in 2001 to 65,697 in 2024, an increase of nearly 88%. This sustained rise reflects growing regional demand for health services, driven by population growth and an aging demographic.

The Transportation and Warehousing sector show the most dramatic expansion, surging from 9,060 jobs in 2001 to 32,226 in 2024, marking an impressive 256% increase. This growth underscores the Lehigh Valley's strategic position as a logistics and distribution hub between major metropolitan markets. Unlike the other three major sectors, which experienced job losses during the pandemic, Transportation and Warehousing continued to add employment, demonstrating its resilience. However, the sector experienced a sudden decline in jobs between 2023 and 2024, indicating potential short-term adjustments in the labor market or industry dynamics.

In contrast, Manufacturing employment declined sharply from 47,403 in 2001 to a low of 28,084 in 2010 (a 41% drop), before gradually recovering to 36,612 in 2024, reflecting a modest 30% rebound over the past decade.

² Employment and Establishments data were collected from BLS: QCEW

³ CWIA Lehigh Valley WDA profile

Meanwhile, Retail Trade employment has remained relatively stable but trended slightly downward, from 30,242 workers in 2001 to 30,590 in 2024, representing a net change of less than 2% over the period. Despite its stability, the sector's lack of growth reflects shifting consumer preferences, online retail expansion, and increasing automation.

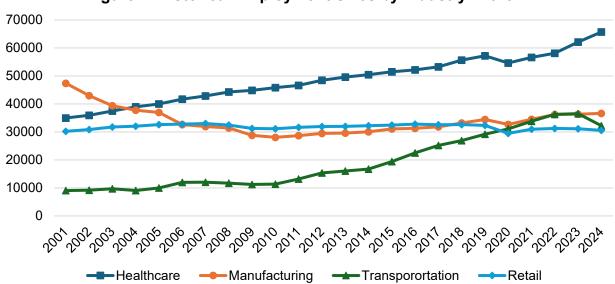


Figure 1. Historical Employment Sizes by Industry in the LV

Regional Economic Contribution

This section discusses the economic contribution of the major industries in the Lehigh Valley. We used two measures, Total Output and Total Value Added, as indicators of each industry's contribution to the regional economy. Furthermore, we used employment and investment multipliers to illustrate the broader economic impact of each industry in the region.

Total Output represents the total value of goods and services produced by an industry, including both intermediate inputs (such as raw materials and supplies purchased from other industries) and final goods and services. It reflects the overall scale of production activity within an industry.

Total Value-Added measures the net contribution of an industry to the regional economy. It is calculated as Total Output minus the cost of intermediate inputs, and includes components such as employee compensation, business profits, and taxes on production. It is similar to the Gross Domestic Product (GDP).

Multipliers represent the ripple effects that occur when activity in one industry generates additional economic activity in other sectors. For example, an employment multiplier indicates how many total jobs (direct, indirect, and induced) are supported throughout the regional economy for every new job created in each industry, while an investment

multiplier shows the broader economic benefits that result from additional spending or investment within that industry. For our multiplier calculation, we assumed a scenario where each industry generates 100 jobs.

Table 2 presents Total Output and Total Value-Added for the major industries in the Lehigh Valley, ranked by Total Output. Manufacturing leads the regional economy with approximately \$21.4 billion in total output and \$6.8 billion in value added, reflecting its substantial production activity and contribution to regional GDP. Health Care and Social Assistance contribute \$10.4 billion in output and \$6.9 billion in value added, highlighting its dual role as a significant employer and generator of local economic value. Transportation and Warehousing and Retail Trade contribute \$5.5 billion and \$3.9 billion in total output, respectively, supporting regional commerce, logistics, and consumption. These four sectors collectively represent the core economic drivers of the Lehigh Valley, with their outputs and value-added illustrating both direct and indirect impacts on regional income and employment.

Although Manufacturing has the largest Total Output in the Lehigh Valley, its Total Value Added is slightly lower than that of Health Care and Social Assistance. This is because manufacturing relies heavily on intermediate inputs such as raw materials, components, and energy purchased from other industries. While these inputs contribute to high overall production (Total Output), they do not count as value added. In contrast, healthcare primarily generates services using local labor, with relatively few purchased inputs. As a result, a larger portion of healthcare's output is retained as Value Added, reflecting its net contribution to the regional economy. This illustrates that high production volume does not necessarily translate into higher economic value added.

| Table 2. Economic Output and Value Added in Lehigh Valley | | | | | | | | |
|---|---|-----------------|--|--|--|--|--|--|
| Industry | Industry Total Output Total Value Added | | | | | | | |
| Manufacturing | \$21,364,958,325 | \$6,758,188,890 | | | | | | |
| Health Care and Social Assistance | \$10,449,462,694 | \$6,891,545,690 | | | | | | |
| Transportation and Warehousing | \$5,520,362,351 | \$3,387,415,521 | | | | | | |
| Retail Trade | \$3,910,494,541 | \$2,804,364,073 | | | | | | |

Note: data is based on 2023 and was collected from IMPLAN. The dollar value is in 2025.

Table 3 shows employment multipliers for major industries in the Lehigh Valley. Manufacturing has the largest ripple effect, with 100 direct jobs supporting 202 total jobs, while Healthcare and Transportation support 141 and 138 total jobs, respectively. Retail Trade has the smallest impact, with 100 direct jobs generating 126 total jobs. This highlights that industries with strong supply chains and high local spending, such as manufacturing sector, create greater employment benefits beyond their own workforce.

| Table 3. Employment Impact and Multiplier | | | | | | | | | | |
|---|-----|----|----|-----|------|--|--|--|--|--|
| Industry Sectors Direct Indirect Induced Total Impact Multiplier* | | | | | | | | | | |
| Manufacturing | 100 | 63 | 39 | 202 | 2.02 | | | | | |
| Transportation & Warehousing | 100 | 19 | 19 | 138 | 1.38 | | | | | |
| Healthcare & Social Assistance | 100 | 18 | 23 | 141 | 1.41 | | | | | |
| Retail Trade | 100 | 12 | 13 | 126 | 1.26 | | | | | |

Note: analysis was run from IMPLAN with 2023 database. *Total number of jobs to be created in the region when one job was created in selected industry sector. Direct effects represent jobs created within the industry itself; Indirect effects capture additional jobs generated in supplier industries that provide goods and services to support the industry; Induced effects reflect jobs supported by household spending from incomes earned in the direct and indirect jobs.

Workforce Age Distribution

Workforce age distribution varies significantly by industry, often reflecting barriers to entry, education or licensing requirements, and job characteristics. Understanding the age distribution of the workforce provides critical insights into labor force sustainability, future retirement risks, talent pipeline development and opportunities for targeted training. **Figure 2** shows the age distribution of employees in the four major industries in the Lehigh Valley in 2024. The horizontal axis represents age groups, while the vertical axis indicates the number of employees. Each industry is color-coded to illustrate differences across age categories.

The Healthcare and Social Assistance sector has a strong concentration of workers in the 25-54 age range, which represents the core of the region's working-age population. The 25-34 age group is the largest, with 16,023 employees, followed closely by the 35-44 group with 15,295. This distribution indicates a robust inflow of early- and mid-career professionals, likely fueled by strong demand, career advancement potential, and entry via associate or certification programs.

The Manufacturing industry presents a markedly different demographic profile compared to other sectors. The 55-64 age group constitutes the largest share of the workforce, totaling 8,099 workers, while employment remains relatively flat across the 25–54 age range, indicating a limited influx of younger workers into the field. Approximately 30% of manufacturing employees are over the age of 55, highlighting an aging workforce. This trend may reflect declining interest among younger generations in manufacturing careers, as well as limited exposure to the industry through education, training, and outreach initiatives. The potential implications are significant: within the next decade, a substantial portion of the current workforce may retire, creating a critical labor gap that could challenge the region's manufacturing capacity and productivity.

Retail Trade sector shows the most evenly distributed workforce across age groups, including a notable number of workers aged 14-21. This reflects the industry's role as an accessible entry point into the labor market through part-time, seasonal, or lower-skill positions such as retail associates and food service workers.

Similar to Healthcare, the **Transportation & Warehousing sector** is dominated by the 25-54 age group, with the 25-34 segment being the largest at 8,121 employees. This age distribution suggests the industry is relatively open to early-career workers, possibly due to low formal education requirements and the availability of vocational training. Furthermore, as we have seen the growth rate in Figure 1, Lehigh Valley has seen significant growth in this industry sector due to geographical advantages and strong industrial infrastructure. With fast business growth, the sector has created many jobs in the region (Historical age distribution data from 1998 to 2024 is available in the Appendix)

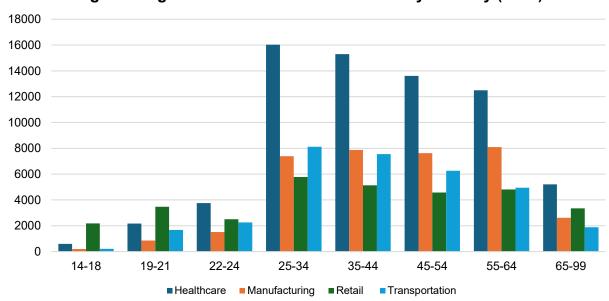


Figure 2. Age Distribution of the Workforce by Industry (2024)

Note: data was collected from Census QWI explorer. *Healthcare represents Healthcare & Social Assistance; **Transportation includes both Transportation & Warehousing

Workforce Educational Attainment

Educational attainment is a crucial lens through which to understand access to employment, industry skill requirements and opportunities for career advancement. This section examines the highest level of education completed by workers in the four major industries in the Lehigh Valley.

Figure 3 presents the distribution of educational attainment of workers in each of the four industries for 2024. Five categories are used: 1) Less than high school, 2) High school or equivalent, 3) Some college or associate degree 4) bachelor's degree or advanced degree 5) Workers aged 24 or younger. Each industry is color-coded for comparison.

In the Healthcare & Social Assistance industry, the largest share of employees holds "Some college or associate degree," followed by those with a bachelor's or higher. This reflects the credentialed nature of healthcare occupations, such as medical assistants,

registered nurses, and technicians, many of which require licensure or formal postsecondary training. This aligns with the industry's need for specialized credentials. The strong presence of associate and bachelor's degree holders underscores the importance of maintaining accessible and affordable training pipelines. Community colleges, on the job training program, and certification pathways play a vital role in sustaining the region's healthcare labor supply.

In Manufacturing, the workforce is predominantly composed of individuals with a high school diploma or equivalent and those with some college or an associate degree. The largest group has completed high school, indicating that the industry maintains relatively low formal education barriers to entry. It indicates that practical skills, technical training, and work experience could carry greater weight than formal degrees in this sector. While formal education requirements are minimal, reskilling and upskilling remain essential. Investments in industry credentials, technical education, and work-based learning (e.g., apprenticeships) will be key to sustaining competitiveness and productivity.

Data shows that Retail Trade has one of the most educationally accessible workforces in the Lehigh Valley. A significant portion of employees have only a high school diploma or less, and many are under age 24, resulting in a large "unknown" category for educational attainment. This reflects the sector's role in early employment, particularly among students and young adults. Many roles in retail (e.g., cashiers, sales associates) do not require post-secondary education.

Lastly, Transportation & Warehousing shows a similar educational trend to Manufacturing. Most workers have completed high school or have some college or an associate degree. Few hold bachelor's or advanced degrees, consistent with the operational and vocational nature of many jobs in the sector. Although industry does not typically require post-secondary degrees, targeted certifications, like CDL, are often essential.⁴ Strengthening vocational pipelines and offering accessible credentialing programs can increase both worker readiness and employer satisfaction.

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⁴ Ivwda Itop.xlsx: Preferred education level by occupation.

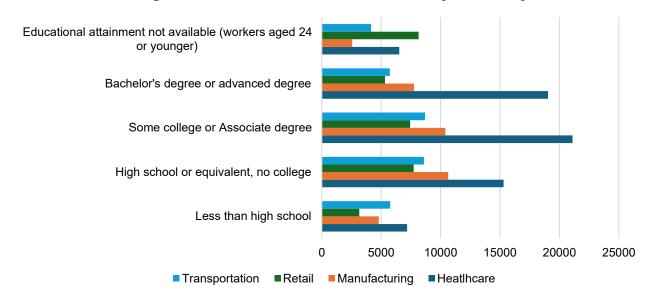


Figure 3. Educational Attainment by Industry

Note: Data was collected from Census QWI explorer. Horizontal axis shows the number of employments.

Average Annual Salaries

This section examines average annual wages for the Lehigh Valley's four major industries as of 2024 and compares regional wage levels to state (Pennsylvania) and national benchmarks, providing insight into the region's competitiveness in attracting and retaining labor. **Table 4** presents average annual wages by industry across the three geographic benchmarks; and **Figure 4** illustrates historical annual wage trends from 2001 to 2024 for each industry in the Lehigh Valley, highlighting long-term growth patterns and trajectories.

The Healthcare sector offers an average annual wage of \$67,827 in the Lehigh Valley, exceeding both the Pennsylvania average (\$64,356) and the national average (\$64,628). This reflects strong demand for medical services and skilled labor in the region.

Manufacturing remains the highest-paying sector among the four industries in the Lehigh Valley, with an average annual wage of \$83,960. This exceeds the Pennsylvania average (\$77,198) but is slightly below the national average (\$85,461), suggesting that while local manufacturing positions are competitive within the state, they may face competition from higher-paying hubs nationwide.

In contrast, Retail Trade continues to offer the lowest wages of the four sectors, with an average of \$36,551, below both state and national levels. Although retail plays a significant role in the regional labor market, many positions are part-time, seasonal, or entry-level, often with limited benefits. In the Lehigh Valley, retail employment frequently provides opportunities for young workers with minimal prior experience.

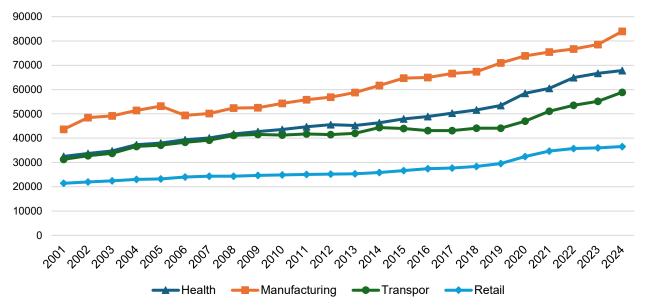
The Transportation and Warehousing sector report an average annual wage of \$58,884, slightly below the Pennsylvania average (\$59,402) and notably below the national average (\$67,202).

As Figure 4 illustrates, between 2001 and 2024, wages in Lehigh Valley's major industries showed steady growth, with variations across sectors. Healthcare wages increased from \$32,486 in 2001 to \$67,827 in 2024. Manufacturing wages grew from \$43,651 to \$83,960, remaining the highest-paying sector, despite minor mid-2000s fluctuations. Transportation and Warehousing wages increased from \$31,291 to \$58,884, with accelerated growth in recent years linked to regional logistics and supply chain expansion. Retail Trade wages rose from \$21,433 to \$36,551, remaining the lowest among the four sectors but showing steady increases over time.

Overall, these trends indicate substantial wage growth across the region's major industries, with the largest absolute gains observed in Manufacturing and Healthcare, underscoring their continued economic significance and competitiveness in the Lehigh Valley labor market.

| TABLE 4. Average Annual Salaries by Industry (2024) | | | | | | | | |
|---|---------------|----------|----------|--|--|--|--|--|
| Industry | Lehigh Valley | PA | National | | | | | |
| Healthcare | \$67,827 | \$64,356 | \$64,628 | | | | | |
| Manufacturing | \$83,960 | \$77,198 | \$85,461 | | | | | |
| Retail Trade | \$36,551 | \$37,558 | \$42,075 | | | | | |
| Transportation | \$58,884 | \$59,402 | \$67,202 | | | | | |

Figure 4. Average Annual Salaries by Industry in LV



Note: Average Annual Pay data was collected from BLS QCEW. (not seasonally adjusted)

Industry Hiring Trends

This section analyzes recent hiring activity and labor market dynamics within the Lehigh Valley's four major industries. It draws on key labor market indicators to provide a comprehensive view of demand-side trends. Together, these metrics provide an overview of the current state of each industry labor market in the Lehigh Valley; It includes identification of growing industry sectors, analysis of potential labor shortages and labor dynamics.

Table 5 presents four indicators: Number of New Hires, Net Job Creation (2013-2023), Projected Number of Employment (2035) and the Number of New Online Job Postings (2025). New Hires indicates the number of newly hired individuals in second quarter of 2025. Net Job Creation shows the net change in employment, accounting for both hires and separations between 2022 and 2024. The year 2022 was chosen as the base year due to the impact of pandemic between 2020 and 2021 to economy. Our data indicates that the economy, at least labor market, was very close to full recovery from pandemic in 2022. Projected by 2035 column indicates the projected number of employments by 2035 for each industry. The New Online Job Postings column provides information on number of newly posted jobs online by employers in specific period, in our case September of 2025. It represents current employer demand and hiring activity for each industry for a certain period.

With 2,805 new hires in Q2 2025 and a net job creation of 3,892 between 2013 and 2023, the Healthcare sector leads in both current and projected labor demand. The projected employment level of 68,483 by 2035 reflects this continued growth trajectory, driven by an aging population and ongoing demand for medical professionals and support staff.

The Manufacturing sector added 1,393 new hires in Q2 2025 and experienced modest net job creation of 1,365 between 2013 and 2023. While smaller than Healthcare or Transportation, this growth is significant given the industry's historical employment decline. Its projected workforce of 41,948 by 2035 suggests steady expansion. The sector recorded 518 new online job postings in month of September 2025, signaling moderate current hiring demand. Given the industry's aging workforce and technical skill requirements, employer investment in on-the-job training and apprenticeships will be critical to sustaining this growth. Automation and process innovation may also reshape job functions and hiring needs.

Although Retail Trade saw 912 new hires in Q2 2025, it recorded a net job loss of 421 over the prior two years. Positive hiring alongside negative net job creation suggests high turnover and job instability. Employees may be leaving the sector due to lower wages, limited benefits, or transitions to other industries with better advancement opportunities. Despite this volatility, Retail is projected to employ 33,210 people by 2035, reflecting its

continued relevance to the local economy. The industry also logged 653 new online job postings, indicating sustained recruitment activity.

The Transportation sector shows strong momentum. With 1,118 new hires and a significant net job creation of 3,672, it is a fast-growing industry along with healthcare in the region. This reflects growing demand for logistics, distribution, and supply chain support roles. The industry is projected to reach 41,841 jobs by 2035, and it posted 224 online job openings in the month of September. This relatively low posting count, compared to its job creation, may indicate high reliance on informal recruitment networks, internal mobility, or job placement through licensing programs like Commercial Driver's License (CDL) schools. Partnerships between employers and training providers could help scale the workforce more effectively.

| | TABLE 5. Job Market Trend Indicators | | | | | | | | | | | |
|----------------|--------------------------------------|-------------------------------------|----------------------|---|--|--|--|--|--|--|--|--|
| Industry | New Hires (2025 Q2) ⁵ | Net Job Creation (2013 - 2023)** | Projected by 2035*** | New Online Job Postings (Sep, 2025) ⁶ | | | | | | | | |
| Healthcare | 2,805 | 3,892 | 68,483 | 1,061 | | | | | | | | |
| Manufacturing | 1,393 | 1,365 | 41,948 | 518 | | | | | | | | |
| Retail Trade | 912 | -421 | 33,210 | 653 | | | | | | | | |
| Transportation | 1,118 | 3,672 | 41,841 | 224 | | | | | | | | |

Note: *data sources are in the footnote. **Net Job Creation is based on Stable employment. ***Projected employment numbers by 2050 are also available in LVPC's Data LV.

⁵ New Hires | Department of Labor and Industry | Commonwealth of Pennsylvania

⁶ Online Job Postings | Department of Labor and Industry | Commonwealth of Pennsylvania)

Industry Partnership

The Workforce Board Lehigh Valley (WBLV) administers a suite of workforce development programs that address regional talent shortages, support upskilling and reskilling, and facilitate collaboration between employers, educators, and community stakeholders. WBLV's initiatives include Apprenticeship Programs, On-the-Job Training (OJT), and Industry Partnerships, each playing a critical role in closing skill gaps and supporting inclusive economic growth. Through ongoing engagement with employers, WBLV actively identifies workforce challenges and implements targeted solutions to strengthen the regional labor market. All the programs outlined in this section are also featured on the official Workforce Board Lehigh Valley website.

5.1 Healthcare Pipeline Industry Partnership

Workforce Board Lehigh Valley established a Healthcare Pipeline Industry Partnership in June of 2024 to address acute workforce challenges in the Lehigh Valley's healthcare sector. The partnership includes more than 30 employers, educational institutions, and community organizations working collaboratively to improve recruitment, training, and retention strategies. The Healthcare Industry Partnership offers various initiatives to cultivate a skilled workforce, including educational programs, apprenticeships, and on-the-job training opportunities. **Table 6** provides a list of the participants involved in the Lehigh Valley Healthcare Pipeline Industry Partnership.

5.2 Industrial Training & Education Consortium of the Lehigh Valley

The Industrial Training and Education Consortium of the Lehigh Valley (iTEC) is a regional public-private partnership dedicated to strengthening the manufacturing talent pipeline. iTEC provides registered apprenticeships, pre-apprenticeship programs, and customized training designed to meet the specific workforce needs of local manufacturers. Currently, iTEC includes 11 participating companies and 8 training partners, including vocational schools, community colleges, and nonprofit training organizations. Key features of the iTEC program include Employer-sponsored apprenticeships, Collaborative curriculum development, Tuition assistance and wage reimbursement incentives and Career pathway mapping.

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⁷ Partners - iTEC

Table 6. Lehigh Valley Healthcare Pipeline Industry Partnership Members

Bethlehem Area Vocational Technical School

BrightStar Care of Strousburg & Allentown

Career Institute of Technology

Century Promise

Cetronia Ambulance Corps

Equinox Benefits Consulting

Fellowship Community

Greater Lehigh Valley Chamber of Commerce

KidsPeace

LINC

Luthern Senior Services

Macungie Ambulance Corps

Manufacturers Resource Center (MRC)

Valley Health Partners

Workforce Board LV

Lehigh Career & Technical Institute

Lehigh Carbon Community College

Lehigh County - Cedarbrook Senior Care & Rehab

Lehigh Valley Economic Development Corporation

Northampton Community College

Northampton County - Gracedale Nursing Home

PA CareerLink Lehigh Valley

St. Luke's University Health Network

Penn State Lehigh Valley

Lehigh Valley Planning Commission

Lehigh Valley Health Network

Morningstar Senior Living

Muhlenberg College

Suburban EMS

Teamlogic IT

Note: This list of healthcare industry partnership members was provided by Workforce Board Lehigh Valley and is current as of 2025. It may change as additional partners join the program. *The list is sorted in alphabetical order.

Limitation of the Analysis

This analysis is based on multiple data sources, each employing distinct methodologies, which may result in variations in the estimated figures. While the majority of data sources tend to exhibit corresponding trends and values, some showed the difference in values. To minimize biases and ensure the accuracy of the findings, we cross-verified data across several sources.

It is also important to note that the data cover slightly different time periods. For example, employment impact and multiplier estimates are based on 2023 data, while most other indicators rely on 2024 and 2025 data. Although this time gap limits direct comparison between some measures, we used the most recent data available for each part of the analysis. Given how quickly local labor market conditions can change, regular updates using newly released data will help ensure the findings remain current and accurate.

Conclusion

This report provides a comprehensive overview of the Lehigh Valley's major industry sectors, Healthcare & Social Assistance, Manufacturing, Transportation & Warehousing, and Retail Trade, highlighting their economic contributions, workforce characteristics and labor market dynamics.

Understanding these patterns is crucial for regional policymakers, educators, workforce development agencies and employers. Insights into total output, value added and wage competitiveness help identify which sectors drive growth and where strategic investment or intervention is needed. For example, the rapid expansion of the Transportation & Warehousing sector demonstrates the Valley's growing importance as a logistics hub, while the aging workforce in Manufacturing signals a need for talent pipeline development through vocational training, apprenticeships, and industry partnerships.

By tracking employment trends, this analysis supports evidence-based decision-making that can enhance the region's economic sustainability and competitiveness. Strengthening industry-education collaboration, promoting high-value job creation, and aligning workforce initiatives with emerging industry needs will ensure that the Lehigh Valley remains a strong and adaptable regional economy well-positioned for future growth.

APPENDIX A. Historical Employment Size by Industry

| | Historical Employment Size by Industry | | | | | | | | | |
|------|--|---------------|----------------|--------------|--|--|--|--|--|--|
| | Healthcare | Manufacturing | Transportation | Retail Trade | | | | | | |
| 1998 | 30904 | 45730 | 7624 | 24031 | | | | | | |
| 1999 | 29254 | 47408 | 8112 | 24062 | | | | | | |
| 2000 | 33282 | 46977 | 8232 | 25399 | | | | | | |
| 2001 | 34208 | 45828 | 8219 | 26597 | | | | | | |
| 2002 | 34566 | 41964 | 8758 | 27354 | | | | | | |
| 2003 | 35971 | 37729 | 9462 | 27714 | | | | | | |
| 2004 | 37540 | 36236 | 9390 | 29051 | | | | | | |
| 2005 | 39735 | 35462 | 10370 | 29524 | | | | | | |
| 2006 | 40022 | 30609 | 11908 | 29286 | | | | | | |
| 2007 | 41444 | 29982 | 11840 | 29653 | | | | | | |
| 2008 | 42872 | 29595 | 11969 | 30286 | | | | | | |
| 2009 | 43826 | 27278 | 11569 | 29562 | | | | | | |
| 2010 | 46050 | 26329 | 12350 | 29558 | | | | | | |
| 2011 | 46309 | 26494 | 13537 | 29816 | | | | | | |
| 2012 | 46801 | 27490 | 14714 | 30546 | | | | | | |
| 2013 | 48687 | 27868 | 14800 | 30543 | | | | | | |
| 2014 | 49536 | 28377 | 15191 | 30147 | | | | | | |
| 2015 | 49782 | 28866 | 17430 | 29473 | | | | | | |
| 2016 | 51146 | 29345 | 19922 | 29962 | | | | | | |
| 2017 | 52461 | 29638 | 22707 | 29568 | | | | | | |
| 2018 | 54837 | 30704 | 24056 | 29450 | | | | | | |
| 2019 | 55476 | 31790 | 25572 | 29286 | | | | | | |
| 2020 | 55104 | 31022 | 25967 | 27886 | | | | | | |
| 2021 | 55964 | 31794 | 29239 | 28086 | | | | | | |
| 2022 | 58202 | 33068 | 32028 | 28628 | | | | | | |
| 2023 | 62598 | 34085 | 32554 | 28852 | | | | | | |

Note: this table shows historical employment size by industry between 1998 – 2023. The data was collected from Census QWI, and stable employment counts were collected. **Table 1** in this article uses this data.

APPENDIX B. Industry Workforce Age Distribution

| | Healthcare Industry Workforce Age Distribution (1998-2024) | | | | | | | |
|------|--|-------|-------|-------|-------|-------|-------|-------|
| | 14-18 | 19-21 | 22-24 | 25-34 | 35-44 | 45-54 | 55-64 | 65-99 |
| 1998 | 448 | 1093 | 1923 | 8780 | 10846 | 7355 | 3098 | 748 |
| 1999 | 513 | 1118 | 1806 | 7792 | 9518 | 7080 | 3046 | 739 |
| 2000 | 599 | 1247 | 1892 | 8414 | 10831 | 8641 | 3478 | 826 |
| 2001 | 597 | 1330 | 1946 | 8281 | 10720 | 9282 | 3799 | 919 |
| 2002 | 578 | 1356 | 1963 | 8269 | 10456 | 9602 | 4212 | 1002 |
| 2003 | 521 | 1342 | 2052 | 8582 | 10325 | 10038 | 4554 | 1057 |
| 2004 | 548 | 1330 | 2147 | 8826 | 10372 | 10692 | 5062 | 1160 |
| 2005 | 502 | 1357 | 2220 | 9042 | 10793 | 11380 | 5678 | 1279 |
| 2006 | 521 | 1384 | 2212 | 9073 | 10643 | 11556 | 5938 | 1400 |
| 2007 | 532 | 1404 | 2346 | 9351 | 10803 | 11826 | 6437 | 1518 |
| 2008 | 510 | 1424 | 2478 | 9734 | 10904 | 12116 | 6971 | 1680 |
| 2009 | 429 | 1380 | 2511 | 9829 | 10740 | 12176 | 7446 | 1820 |
| 2010 | 400 | 1352 | 2462 | 10105 | 10740 | 12266 | 8026 | 1926 |
| 2011 | 372 | 1305 | 2512 | 10374 | 10705 | 12229 | 8489 | 2008 |
| 2012 | 329 | 1256 | 2750 | 10736 | 10726 | 12104 | 8764 | 2203 |
| 2013 | 339 | 1304 | 2952 | 11361 | 11023 | 12081 | 9335 | 2322 |
| 2014 | 328 | 1244 | 2866 | 11876 | 11214 | 12012 | 9797 | 2421 |
| 2015 | 316 | 1299 | 2909 | 12226 | 11210 | 11952 | 9903 | 2493 |
| 2016 | 342 | 1342 | 2949 | 12705 | 11346 | 12026 | 10295 | 2670 |
| 2017 | 402 | 1362 | 2990 | 13098 | 11590 | 12101 | 10690 | 2967 |
| 2018 | 448 | 1502 | 3141 | 13898 | 12044 | 12308 | 11085 | 3297 |
| 2019 | 478 | 1643 | 3135 | 14339 | 12328 | 12238 | 11086 | 3552 |
| 2020 | 441 | 1581 | 2932 | 14374 | 12541 | 12158 | 11240 | 3686 |
| 2021 | 411 | 1651 | 2923 | 14226 | 12698 | 12137 | 11470 | 3914 |
| 2022 | 429 | 1686 | 3016 | 14433 | 13344 | 12370 | 11858 | 4336 |
| 2023 | 540 | 1962 | 3448 | 15386 | 14445 | 13124 | 12348 | 4869 |
| 2024 | 592 | 2168 | 3762 | 16023 | 15295 | 13615 | 12501 | 5211 |

Note: data in Appendix B indicates the number of employments in different age boundaries by industry. The data was collected from Census QWI

| | Manufacturing Industry Workforce Age Distribution (1998-2024) | | | | | | | |
|------|---|-------|-------|-------|-------|-------|-------|-------|
| | 14-18 | 19-21 | 22-24 | 25-34 | 35-44 | 45-54 | 55-64 | 65-99 |
| 1998 | 346 | 1185 | 1762 | 9872 | 15453 | 12719 | 6667 | 1015 |
| 1999 | 332 | 1141 | 1750 | 9802 | 15880 | 13884 | 7231 | 1039 |
| 2000 | 360 | 1178 | 1740 | 9363 | 15564 | 14126 | 7233 | 1093 |
| 2001 | 350 | 1116 | 1743 | 8973 | 15157 | 14133 | 7065 | 1136 |
| 2002 | 290 | 874 | 1474 | 7866 | 13706 | 13334 | 6926 | 1098 |
| 2003 | 244 | 705 | 1232 | 6708 | 11760 | 12201 | 6545 | 1040 |
| 2004 | 212 | 663 | 1131 | 6157 | 10785 | 11997 | 6649 | 1039 |
| 2005 | 204 | 697 | 1115 | 6007 | 10230 | 12024 | 6681 | 1038 |
| 2006 | 197 | 700 | 1046 | 5193 | 8343 | 10211 | 6006 | 1038 |
| 2007 | 204 | 714 | 1101 | 5067 | 7861 | 10045 | 6032 | 1089 |
| 2008 | 169 | 684 | 1093 | 4998 | 7494 | 10027 | 6175 | 1146 |
| 2009 | 110 | 484 | 933 | 4540 | 6676 | 9322 | 6016 | 1109 |
| 2010 | 91 | 446 | 860 | 4328 | 6192 | 8886 | 6037 | 1079 |
| 2011 | 97 | 510 | 910 | 4506 | 6068 | 8655 | 6162 | 1118 |
| 2012 | 109 | 595 | 1111 | 4758 | 6126 | 8723 | 6519 | 1260 |

| 120 | 613 | 1200 | 5018 | 6013 | 8536 | 6716 | 1345 | |
|-----|--|---|---|---|---|---|---|---|
| 122 | 603 | 1176 | 5226 | 6007 | 8404 | 7023 | 1437 | |
| 125 | 576 | 1223 | 5515 | 6036 | 8300 | 7292 | 1466 | |
| 124 | 553 | 1237 | 5786 | 6080 | 8168 | 7628 | 1555 | |
| 137 | 549 | 1236 | 5987 | 6196 | 7916 | 7736 | 1666 | |
| 150 | 609 | 1210 | 6363 | 6483 | 7909 | 8022 | 1778 | |
| 157 | 710 | 1261 | 6734 | 6698 | 7914 | 8363 | 1910 | |
| 160 | 611 | 1174 | 6750 | 6673 | 7576 | 8113 | 1999 | |
| 195 | 712 | 1306 | 7057 | 6914 | 7628 | 8224 | 2168 | |
| 216 | 850 | 1532 | 7423 | 7325 | 7691 | 8302 | 2304 | |
| 219 | 895 | 1607 | 7511 | 7719 | 7638 | 8262 | 2497 | |
| 196 | 856 | 1509 | 7387 | 7871 | 7622 | 8099 | 2619 | |
| | 122 125 124 137 150 157 160 195 216 219 | 122 603 125 576 124 553 137 549 150 609 157 710 160 611 195 712 216 850 219 895 | 122 603 1176 125 576 1223 124 553 1237 137 549 1236 150 609 1210 157 710 1261 160 611 1174 195 712 1306 216 850 1532 219 895 1607 | 122 603 1176 5226 125 576 1223 5515 124 553 1237 5786 137 549 1236 5987 150 609 1210 6363 157 710 1261 6734 160 611 1174 6750 195 712 1306 7057 216 850 1532 7423 219 895 1607 7511 | 122 603 1176 5226 6007 125 576 1223 5515 6036 124 553 1237 5786 6080 137 549 1236 5987 6196 150 609 1210 6363 6483 157 710 1261 6734 6698 160 611 1174 6750 6673 195 712 1306 7057 6914 216 850 1532 7423 7325 219 895 1607 7511 7719 | 122 603 1176 5226 6007 8404 125 576 1223 5515 6036 8300 124 553 1237 5786 6080 8168 137 549 1236 5987 6196 7916 150 609 1210 6363 6483 7909 157 710 1261 6734 6698 7914 160 611 1174 6750 6673 7576 195 712 1306 7057 6914 7628 216 850 1532 7423 7325 7691 219 895 1607 7511 7719 7638 | 122 603 1176 5226 6007 8404 7023 125 576 1223 5515 6036 8300 7292 124 553 1237 5786 6080 8168 7628 137 549 1236 5987 6196 7916 7736 150 609 1210 6363 6483 7909 8022 157 710 1261 6734 6698 7914 8363 160 611 1174 6750 6673 7576 8113 195 712 1306 7057 6914 7628 8224 216 850 1532 7423 7325 7691 8302 219 895 1607 7511 7719 7638 8262 | 122 603 1176 5226 6007 8404 7023 1437 125 576 1223 5515 6036 8300 7292 1466 124 553 1237 5786 6080 8168 7628 1555 137 549 1236 5987 6196 7916 7736 1666 150 609 1210 6363 6483 7909 8022 1778 157 710 1261 6734 6698 7914 8363 1910 160 611 1174 6750 6673 7576 8113 1999 195 712 1306 7057 6914 7628 8224 2168 216 850 1532 7423 7325 7691 8302 2304 219 895 1607 7511 7719 7638 8262 2497 |

| | Tran | sportation I | ndustry Wo | rkforce Age | Distribution | (1998-2024 | l) | |
|------|-------|--------------|------------|-------------|--------------|------------|-------|-------|
| | 14-18 | 19-21 | 22-24 | 25-34 | 35-44 | 45-54 | 55-64 | 65-99 |
| 1998 | 73 | 278 | 442 | 2052 | 2372 | 1604 | 861 | 256 |
| 1999 | 99 | 318 | 454 | 2134 | 2542 | 1773 | 909 | 281 |
| 2000 | 130 | 356 | 451 | 2064 | 2537 | 1897 | 951 | 310 |
| 2001 | 134 | 344 | 426 | 1984 | 2517 | 2025 | 1018 | 354 |
| 2002 | 102 | 329 | 407 | 1968 | 2618 | 2186 | 1174 | 383 |
| 2003 | 109 | 346 | 469 | 2088 | 2805 | 2419 | 1276 | 405 |
| 2004 | 130 | 347 | 454 | 1982 | 2646 | 2457 | 1328 | 394 |
| 2005 | 148 | 440 | 550 | 2154 | 2838 | 2707 | 1482 | 416 |
| 2006 | 154 | 552 | 689 | 2507 | 3291 | 3188 | 1728 | 473 |
| 2007 | 150 | 559 | 683 | 2508 | 3224 | 3212 | 1798 | 506 |
| 2008 | 146 | 537 | 636 | 2342 | 3152 | 3328 | 1923 | 549 |
| 2009 | 92 | 494 | 640 | 2433 | 2992 | 3209 | 1856 | 562 |
| 2010 | 63 | 434 | 656 | 2533 | 3036 | 3334 | 1994 | 633 |
| 2011 | 65 | 510 | 807 | 2931 | 3345 | 3666 | 2230 | 676 |
| 2012 | 59 | 577 | 942 | 3257 | 3524 | 3905 | 2473 | 738 |
| 2013 | 58 | 535 | 974 | 3338 | 3481 | 3851 | 2552 | 730 |
| 2014 | 58 | 564 | 1041 | 3583 | 3439 | 3840 | 2655 | 756 |
| 2015 | 76 | 692 | 1251 | 4330 | 3844 | 4230 | 3045 | 878 |
| 2016 | 115 | 927 | 1564 | 5348 | 4485 | 4649 | 3327 | 954 |
| 2017 | 155 | 1192 | 1816 | 6355 | 5148 | 5144 | 3761 | 1106 |
| 2018 | 188 | 1274 | 1847 | 6868 | 5534 | 5329 | 4027 | 1215 |
| 2019 | 257 | 1490 | 1900 | 7376 | 5976 | 5523 | 4271 | 1333 |
| 2020 | 390 | 1778 | 2120 | 7748 | 6312 | 5599 | 4366 | 1346 |
| 2021 | 531 | 2344 | 2464 | 8549 | 7126 | 6167 | 4823 | 1563 |
| 2022 | 408 | 2402 | 2721 | 9366 | 7857 | 6679 | 5141 | 1815 |
| 2023 | 276 | 1966 | 2550 | 9097 | 8076 | 6779 | 5226 | 1957 |
| 2024 | 215 | 1678 | 2261 | 8121 | 7545 | 6259 | 4946 | 1887 |

| | Retail Trade Industry Workforce Age Distribution (1998-2024) | | | | | | | | | |
|------|--|-------|-------|-------|-------|-------|-------|-------|--|--|
| | 14-18 | 19-21 | 22-24 | 25-34 | 35-44 | 45-54 | 55-64 | 65-99 | | |
| 1998 | 2454 | 2617 | 1902 | 5967 | 6320 | 4709 | 2670 | 1284 | | |
| 1999 | 2700 | 2778 | 1890 | 5694 | 6218 | 4816 | 2784 | 1342 | | |
| 2000 | 3085 | 3049 | 1999 | 5697 | 6437 | 5174 | 2968 | 1429 | | |
| 2001 | 3208 | 3304 | 2137 | 5664 | 6555 | 5600 | 3234 | 1532 | | |
| 2002 | 3172 | 3391 | 2263 | 5707 | 6500 | 5799 | 3468 | 1602 | | |
| 2003 | 2993 | 3499 | 2425 | 5752 | 6366 | 5853 | 3593 | 1668 | | |
| 2004 | 3162 | 3712 | 2648 | 5888 | 6327 | 6169 | 3854 | 1759 | | |
| 2005 | 3139 | 3808 | 2742 | 5801 | 6242 | 6384 | 4016 | 1824 | | |
| 2006 | 3176 | 3810 | 2705 | 5722 | 6076 | 6425 | 4177 | 1866 | | |
| 2007 | 3288 | 3834 | 2670 | 5812 | 5877 | 6398 | 4243 | 1928 | | |
| 2008 | 3213 | 3967 | 2733 | 5968 | 5790 | 6517 | 4419 | 2070 | | |
| 2009 | 2494 | 3930 | 2706 | 5800 | 5414 | 6329 | 4350 | 2052 | | |
| 2010 | 2042 | 4052 | 2932 | 5916 | 5182 | 6291 | 4446 | 2046 | | |
| 2011 | 1916 | 4110 | 3086 | 6159 | 5093 | 6262 | 4695 | 2105 | | |
| 2012 | 1872 | 4167 | 3337 | 6512 | 5027 | 6171 | 4874 | 2268 | | |
| 2013 | 1749 | 4020 | 3449 | 6742 | 5022 | 6088 | 4997 | 2347 | | |
| 2014 | 1714 | 3820 | 3406 | 6895 | 4964 | 5873 | 5006 | 2430 | | |
| 2015 | 1783 | 3688 | 3243 | 6910 | 4922 | 5663 | 5085 | 2426 | | |
| 2016 | 1953 | 3663 | 3151 | 7076 | 4982 | 5584 | 5235 | 2504 | | |
| 2017 | 1976 | 3576 | 2937 | 6891 | 4968 | 5437 | 5310 | 2628 | | |
| 2018 | 2034 | 3567 | 2774 | 6802 | 5083 | 5292 | 5322 | 2756 | | |
| 2019 | 2094 | 3475 | 2678 | 6722 | 5108 | 5154 | 5316 | 2878 | | |
| 2020 | 2127 | 3358 | 2583 | 6372 | 5091 | 4842 | 5127 | 2747 | | |
| 2021 | 2697 | 3600 | 2578 | 6152 | 5061 | 4666 | 4984 | 2753 | | |
| 2022 | 2651 | 3547 | 2555 | 6159 | 5306 | 4696 | 5013 | 3012 | | |
| 2023 | 2404 | 3521 | 2556 | 6027 | 5340 | 4690 | 4966 | 3241 | | |
| 2024 | 2179 | 3468 | 2505 | 5778 | 5129 | 4580 | 4812 | 3346 | | |

APPENDIX C. Historical Educational Attainment

| | Healthcare Industry Educational Attainment (1998 – 2024) | | | | | |
|------|--|---------------------------------------|--|--------------------------------------|--|--|
| | Less than high school | High school or equivalent, no college | Some college or Associate degree | Bachelor's degree or advanced degree | Educational attainment not available (workers aged 24 or younger) | |
| 1998 | 1498 | 7144 | 11645 | 10540 | 3464 | |
| 1999 | 1455 | 6683 | 10677 | 9360 | 3437 | |
| 2000 | 1612 | 7438 | 12207 | 10933 | 3738 | |
| 2001 | 1690 | 7648 | 12494 | 11169 | 3872 | |
| 2002 | 1730 | 7841 | 12683 | 11287 | 3897 | |
| 2003 | 1794 | 8052 | 13075 | 11634 | 3916 | |
| 2004 | 1898 | 8398 | 13606 | 12208 | 4026 | |
| 2005 | 2016 | 8842 | 14383 | 12930 | 4078 | |
| 2006 | 2112 | 8964 | 14481 | 13052 | 4117 | |
| 2007 | 2253 | 9291 | 14955 | 13436 | 4283 | |
| 2008 | 2440 | 9660 | 15438 | 13867 | 4411 | |
| 2009 | 2563 | 9862 | 15570 | 14016 | 4319 | |
| 2010 | 2739 | 10152 | 15861 | 14311 | 4214 | |
| 2011 | 2870 | 10323 | 16084 | 14528 | 4190 | |
| 2012 | 3075 | 10519 | 16235 | 14702 | 4335 | |
| 2013 | 3355 | 10948 | 16711 | 15109 | 4594 | |
| 2014 | 3639 | 11371 | 17003 | 15307 | 4437 | |
| 2015 | 3936 | 11564 | 17025 | 15258 | 4524 | |
| 2016 | 4298 | 11938 | 17340 | 15468 | 4633 | |
| 2017 | 4638 | 12333 | 17676 | 15798 | 4754 | |
| 2018 | 5027 | 12892 | 18294 | 16420 | 5090 | |
| 2019 | 5324 | 13208 | 18516 | 16496 | 5256 | |
| 2020 | 5465 | 13248 | 18597 | 16690 | 4955 | |
| 2021 | 5605 | 13259 | 18631 | 16950 | 4986 | |
| 2022 | 6007 | 13718 | 19157 | 17460 | 5132 | |
| 2023 | 6673 | 14668 | 20376 | 18456 | 5950 | |
| 2024 | 7179 | 15309 | 21106 | 19051 | 6522 | |

Note: Tables in Appendix C show the number of employments in different educational attainment boundaries by industries. The data was collected from Census QWI.

| | Transportation Industry Educational Attainment (1998 – 2024) | | | | | | |
|------|--|---------------------------------------|--|--------------------------------------|--|--|--|
| | Less than high school | High school or equivalent, no college | Some college or Associate degree | Bachelor's degree or advanced degree | Educational attainment not available (workers aged 24 or younger) | | |
| 1998 | 848 | 3028 | 2098 | 1170 | 792 | | |
| 1999 | 911 | 3230 | 2279 | 1218 | 870 | | |
| 2000 | 922 | 3295 | 2311 | 1230 | 938 | | |
| 2001 | 952 | 3364 | 2341 | 1242 | 904 | | |
| 2002 | 973 | 3528 | 2511 | 1319 | 839 | | |
| 2003 | 1058 | 3770 | 2739 | 1425 | 924 | | |
| 2004 | 1036 | 3643 | 2680 | 1450 | 931 | | |
| 2005 | 1166 | 3896 | 2934 | 1598 | 1138 | | |
| 2006 | 1450 | 4484 | 3423 | 1828 | 1395 | | |
| 2007 | 1536 | 4499 | 3436 | 1776 | 1391 | | |

| 2008 | 1478 | 4436 | 3497 | 1882 | 1319 |
|------|------|------|------|------|------|
| 2009 | 1537 | 4261 | 3400 | 1854 | 1227 |
| 2010 | 1662 | 4453 | 3538 | 1876 | 1154 |
| 2011 | 1884 | 4916 | 3915 | 2133 | 1382 |
| 2012 | 2128 | 5208 | 4214 | 2346 | 1578 |
| 2013 | 2189 | 5167 | 4226 | 2369 | 1567 |
| 2014 | 2271 | 5221 | 4328 | 2452 | 1662 |
| 2015 | 2648 | 5887 | 4966 | 2825 | 2019 |
| 2016 | 3246 | 6573 | 5671 | 3273 | 2606 |
| 2017 | 3873 | 7324 | 6512 | 3806 | 3162 |
| 2018 | 4236 | 7684 | 6949 | 4104 | 3308 |
| 2019 | 4558 | 8033 | 7434 | 4453 | 3646 |
| 2020 | 4732 | 8112 | 7717 | 4810 | 4286 |
| 2021 | 5327 | 8839 | 8579 | 5483 | 5340 |
| 2022 | 6046 | 9480 | 9352 | 5980 | 5531 |
| 2023 | 6177 | 9391 | 9384 | 6184 | 4792 |
| 2024 | 5753 | 8592 | 8689 | 5725 | 4153 |

| | Manufacturing Industry Educational Attainment (1998 – 2024) | | | | | | |
|------|---|----------------|-----------------|-----------------|-------------------------------|--|--|
| | Less than | High school or | Some college or | Bachelor's | Educational attainment | | |
| YEAR | high school | equivalent, no | Associate | degree or | not available (workers | | |
| | iligii school | college | degree | advanced degree | aged 24 or younger) | | |
| 1998 | 4904 | 16783 | 13406 | 10633 | 3293 | | |
| 1999 | 4962 | 17442 | 14170 | 11262 | 3223 | | |
| 2000 | 4773 | 17080 | 14204 | 11322 | 3277 | | |
| 2001 | 4551 | 16392 | 14022 | 11500 | 3209 | | |
| 2002 | 4078 | 14962 | 12884 | 11008 | 2638 | | |
| 2003 | 3729 | 13648 | 11452 | 9425 | 2181 | | |
| 2004 | 3631 | 13246 | 11016 | 8734 | 2007 | | |
| 2005 | 3504 | 12954 | 10927 | 8594 | 2017 | | |
| 2006 | 3252 | 11723 | 9438 | 6379 | 1942 | | |
| 2007 | 3164 | 11360 | 9260 | 6310 | 2019 | | |
| 2008 | 3162 | 11176 | 9206 | 6296 | 1947 | | |
| 2009 | 2842 | 10266 | 8601 | 5955 | 1527 | | |
| 2010 | 2728 | 9753 | 8257 | 5786 | 1398 | | |
| 2011 | 2756 | 9647 | 8306 | 5799 | 1517 | | |
| 2012 | 2910 | 9900 | 8594 | 5983 | 1816 | | |
| 2013 | 3048 | 9879 | 8658 | 6042 | 1933 | | |
| 2014 | 3175 | 9984 | 8779 | 6160 | 1902 | | |
| 2015 | 3312 | 10064 | 8912 | 6321 | 1924 | | |
| 2016 | 3462 | 10170 | 9098 | 6488 | 1915 | | |
| 2017 | 3564 | 10161 | 9157 | 6619 | 1922 | | |
| 2018 | 3785 | 10360 | 9513 | 6896 | 1968 | | |
| 2019 | 3976 | 10547 | 9809 | 7287 | 2129 | | |
| 2020 | 4004 | 10282 | 9701 | 7124 | 1944 | | |
| 2021 | 4181 | 10466 | 9995 | 7351 | 2213 | | |
| 2022 | 4511 | 10670 | 10263 | 7601 | 2598 | | |
| 2023 | 4722 | 10726 | 10415 | 7764 | 2720 | | |
| 2024 | 4792 | 10645 | 10400 | 7760 | 2561 | | |

| | Retail Trade Industry Educational Attainment (1998 – 2024) | | | | | | |
|------|--|---|-------------------------------------|---|--|--|--|
| | Less than high school | High school or equivalent, no college | Some college or Associate degree | Bachelor's degree or advanced degree | Educational attainment not available (workers aged 24 or younger) | | |
| 1998 | 2344 | 9089 | 6158 | 3358 | 6973 | | |
| 1999 | 2360 | 8993 | 6160 | 3341 | 7368 | | |
| 2000 | 2455 | 9338 | 6438 | 3473 | 8134 | | |
| 2001 | 2556 | 9645 | 6714 | 3672 | 8649 | | |
| 2002 | 2579 | 9752 | 6906 | 3838 | 8825 | | |
| 2003 | 2588 | 9732 | 7020 | 3890 | 8916 | | |
| 2004 | 2658 | 10028 | 7235 | 4076 | 9521 | | |
| 2005 | 2680 | 10043 | 7351 | 4194 | 9689 | | |
| 2006 | 2660 | 9976 | 7402 | 4226 | 9690 | | |
| 2007 | 2692 | 9864 | 7444 | 4258 | 9792 | | |
| 2008 | 2764 | 9958 | 7622 | 4420 | 9914 | | |
| 2009 | 2676 | 9484 | 7419 | 4366 | 9130 | | |
| 2010 | 2669 | 9354 | 7431 | 4428 | 9024 | | |
| 2011 | 2736 | 9424 | 7580 | 4573 | 9113 | | |
| 2012 | 2834 | 9496 | 7794 | 4728 | 9376 | | |
| 2013 | 2923 | 9488 | 7915 | 4871 | 9219 | | |
| 2014 | 2988 | 9363 | 7886 | 4930 | 8940 | | |
| 2015 | 3030 | 9170 | 7830 | 4978 | 8714 | | |
| 2016 | 3146 | 9151 | 7951 | 5132 | 8767 | | |
| 2017 | 3157 | 8987 | 7922 | 5167 | 8490 | | |
| 2018 | 3191 | 8844 | 7938 | 5281 | 8374 | | |
| 2019 | 3220 | 8696 | 7927 | 5336 | 8248 | | |
| 2020 | 3121 | 8270 | 7604 | 5184 | 8068 | | |
| 2021 | 3056 | 7964 | 7428 | 5169 | 8875 | | |
| 2022 | 3244 | 8022 | 7596 | 5323 | 8753 | | |
| 2023 | 3256 | 7988 | 7621 | 5399 | 8481 | | |
| 2024 | 3156 | 7733 | 7436 | 5320 | 8152 | | |